KLE Technological University

3.1.5 Institution has the following facilities to support research

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Central Instrumentation Centre

KLE Technological University has provided following Central Instrumentation facility for research

- i) MakerSpace
- ii) Centre for Material Science
- iii) ESDM / VLSI Incubation centre
- iv) Thinkering Lab

Centre Name	MakerSpace			
Details	The 'MakerSpace' is a central facility created to promote product development and realization ecosystem on the campus. It intends to provide students with unique learning experiences on real industry problems and products in a work-emulating environment. It helps them understand industry needs, professional requirements and the product realization process. The MakerSpace provides modern design, prototyping, and manufacturing facilities required for realization of any electromechanical product. It also provides expert supervision and training to use the facilities. The MakerSpace is administered by the College as a resource for all engineering departments. Facilities, with an investment of about 3.0 crores of rupees, occupying 10,000 square feet, include a machine shop (4000sq.ft), model shop (2000sq.ft) and project work area (4000sq.ft). Engineering student can use the MakerSpace for concept design & realization, course-related activity and/or competition projects such as SAE Formula, SAE- BAJA SAE- ecokart, SAE-Efficycle, ROBOCON, etc. The shop is open 8 am-8 pm weekdays and on weekends as needed.			
Year of	2015			
Establishment				
Photo				
Brochure	MakerSpace Brochure			

KLE Technological University

Centre Name	Centre for Material Science				
Details	The Centre for Material Science (CMS) at KLE technological university was established in April 2014 to foster advanced, interdisciplinary research in the areas of nano-materials and nano-composites for various engineering applications. The centre has several on-going government funded projects and state-of-the art facilities to carry out innovative research in material science. Micro-Nano Fabrication Facility (CMS-MNF2) was initiated in April 2017 which houses a Class 10,000 clean room dedicated for nano-fabrication activities. With five core research groups, the centre engages in providing an early research experience for undergraduates (REU), M.Tech and Ph.D candidates to promote interest in the field of research and product development.				
Year of	2014				
Establishment					
Photo	CENTER FOR MATERIALS SCIENCE ADVANCED RESEARCH IN NANOS CENCE MANOTECHNOLOGY BOOMAT OFFICE				
Link for details	https://kletech.ac.in/initiatives/cms/				
Brochure	Centre for Material Science				

Cambra Nama	FCDM / MCI In explosion contro				
Centre Name	ESDM / VLSI Incubation centre				
Details	The KLE CTIE has already several startups like Vegam-io, Skycraft in the area of ESDM and VLSI. To grow this ecosystem further 'Karnataka Biotechnology and Information Technology Services (KBITS)' Government of Karnataka, KLE Tech University and Indian Electronics and Semiconductors (IESA) have come together to establish a unique incubation center to support start-ups in the areas of ESDM and VLSI. Startups in this domain find very difficult to access the software and the licenses due to the very high cost of access the same. The incubation centre will make these advanced world class design tools and facilities available to the start-ups in the domain. The center with approx. 5000 sq. ft of office space at KLE technological University Tech Park, will have world class hardware/chip design, testing and validation facilities. High end EDA tools partnering with Mentor Graphics, Cadence, ARM will be made available to the startups. The faculty expertise of KLE Tech and Skilled industry mentors for product design, system, ESDM and VLSI will help the start-ups to scale up and meet the market needs. The centre will also work towards creating the skilled manpower in these domains.				
Year of	2012				
Establishment					
Photo	VLS/ESDM Ingubation Center				
Link for	https://kletech.ac.in/esdm-vlsi-incubation-centre-at-kle-technological-				
details	university-2/				

Centre Name	Thinkering lab				
Details	Thinkering lab is a small-scale prototyping facility available at KLE Technological University, which caters to the multi-disciplinary prototyping aspirations of first-year engineering students in the course Engineering Exploration. Thinkering lab was conceived by the Centre for Engineering Education Research (CEER) in March 2017. It is located in CEER, R K Kulkarni, Lecture Hall complex. The facility is 4500 sqft. The facility has almost all varieties of manual tools and handheld machine tools needed for prototyping purposes. The lab is equipped with different kinds of operations that can be performed on various soft materials like wood, acrylic, foam, aluminum, etc. The facility hosts a low-cost laser acrylic cutting solution, needed for the project requirements of the students. Since its inception, more than 850 first-year engineering projects are produced out of the Thinkering lab.				
Year of	2017				
Establishment					
Photo					
Link for	https://www.kletech.ac.in/engineering-exploration-course-project-				
details	exhibition/				
Brochure	Thinkering lab				

Media laboratory/Studios includes

KLE Technological University has established three facilities namely,

- 1. KLE Tech BVB Media
- 2. KLE Dhwani 90.4FM
- 3. Light Board Studio

Faculty and students take active participation in all of them, the details of which are as below.

Name	KLE Tech - BVB Media			
Details	KLE Tech — BVB Media is a club of students from KLE Technological University engaged in photography, web designing, posters & logo design, stop motion animation and many more. All designs of BVB Media are Open Source.			
Year of	2012-13			
Establishment				
Photo	BVB MEDIA LAB			
Link for	https://www.flickr.com/photos/bvbmedia/			
details				

Name	KLE Dhwani – 90.4FM			
Details	"KLE Dhwani" is a 'community radio': a people's radio by the people and for the people. Though launched by KLE, it gives an open opportunity to all types of citizens and organizations to express their aspirations, pains and pleasures, achievements and problems.			
	'KLE Dhwani is different from Akashavani, commercial FM radio stations, TV channels or news papers: it restricts itself to the affairs of Hubli Dharwad city; reflects your lives directly; reaches the happening of various extensions of the city to your listening; strives to mobilize people's strengths to resolve the local problems; it provides a platform for exchange of thoughts on local administration, health, education, employment opportunities, personality development, women, children and youth development, music, literature, culture, heritage and the like. It provides free and fair time for all schools, colleges, organization, groups, forums etc to express themselves. Government departments, boards, corporations, city corporation, local governments can use KLE Dhwani as a tool to reach people of the city. KLE Dhwani, 90.4 FM broadcast programs in Kannada, Marathi, Urdu, Hindi, English, Konkani or any other languages spoken by local people.			
	Soundproof audio recording studio, Speech, Music processor			
Year of Establishment	2013-14			
Photo	KLE CAN DELICATION OF THE PROPERTY OF THE PROP			
Link for	https://www.facebook.com/pages/category/Community/KLE-Dhwani-BVB-			
details	904-fm-523166067763219/			

KLE Technological University

Name	Light-board Studio				
Details	At KLE Technological University, faculty members have Light-board (Glassboard) recording studio. These studios offer a new way to create videos for e-learning. The light board technology provides new opportunities for creative use as presenters interpret images, animations and videos; here, presenters can position themselves behind the glass and write key points on it and the writing glows because of fluorescent markers. And presenter can also do a live graphics overlay. Light-board helps in transforming offline classes into online using existing classroom infrastructure with some modifications like making the classroom sound proof and air-conditioning				
Year of	2019-20				
Establishment					
Photo	Suchardado - Saray - S				
Link for	https://www.kletech.ac.in/information/				
details					

Business Lab

KLE Technological University has established Business lab to support finance and business studies.

Name	SMSR - Business lab
Details	Finance lab (Fin-Lab)
	It is essential for the MBA finance graduates to understand the working of capital markets with special reference to BSE and NSE. The capital markets and price movements are major areas of study worldwide. In order to sensitize MBA Finance students to Indian capital markets, the Finance Laboratory was planned. It is a unique exercise to get D-Street to classroom. The finance lab established in 2014 under "Finance Club" at SMSR. The lab provides insights to the capital markets and asset prices. The objective of this lab is to connect pedagogy to practice.
	The lab has 60 work stations well connected with high speed internet and power backup facility. Through each of the work stations, students get connected to the websites, obtain the data and interpret. The price data is received live (previous day's closing) from BSE and NSE websites on timely basis. Students carry out Fundamental and Technical Analysis through freely available websites like investing.com, in.tradingview.com, stockchrats.com, and equitymaster.com. Students spend around 25hrs of their course time to carry out the study. Initially lab focused only to equity data that was later extended to currency and commodities market.
	Students carry out trading exercises and create portfolio in monecontrol.com as a part of their laboratory exercise. Further they practice constructing portfolios, minimizing risk, and return maximizing strategies. Finally, student-wise and group-wise reports were generated and submitted at the end of the course. The club also hosts talks by the experts on fundamental analysis, technical analysis, budgets and its effect on capital markets, and portfolio analytics by the industry practitioners. The experts and course coordinator provide regular feedback on trading strategies adopted by students.
	The assessment weighed 80% of the In-Term-Assessment. The simulated trading practical helped students to polish their savings and investment skills to become real life trader, an investor and investment banker. This also helped the students to connect courses like Security Analysis and Portfolio Management, Risk Management, and International Financial Management.
	Some of the activities carried out in Fin-Lab are illustrated below:



Fig. 1:- Money-gram is an event that brings industry investors and freelancers to classroom. Experts share their investment journey with students on one-to-one basis. In this event around 14 investors participated and interacted.

Fig. 2 & 3: Union budget and its effect on capital markets expert talk was carried out at SMSR. Experts from academia and industry shed light on budget and capital markets behavior in present and past.

Fig. 2



Fig. 3



Fig. 4: Students visit to IIFL, Dharwad branch as a part of lab exercise. Fig. 4





Fig. 5 : Post Budget Analysis talk by experts

Supporting Lab

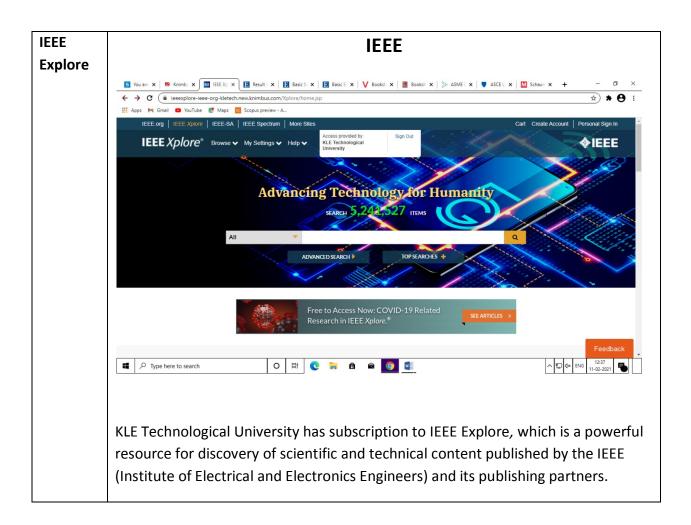
Computer Lab	Computer Lab with 60 networked PCs			
Life skills Lab	Organize life skills like Team working, Communication skills through activity based workshops			
Business Modelling Lab	The Lab provides live inputs in organizing a business model right from scratch. It helps students to identify a market, create products / services, sell products and show how profits should be made.			

Year of	2008
Establishment	
Photo	
Link for	https://kletech.ac.in/somsr/
details	

Research / Statistical database

KLE Technological University has provided following research / statistical databases,

- 1. IEEE Explore, Knimbus
- 2. SPSS
- 3. R software





KLE Technological University

Copy of Subscription letters

- 1. Subscription letter of SPSS Software
- 2. Subscription letter of IEEE Explore
- 3. Subscription letter of Knimbus

Pronteff IT Solutions Pvt Ltd

Tax Invoice

#1-48/243, 4th Floor, RR Plaza, Kavurihills,

Madhapur, Hyderabad Telangana 500081 IN

9392241641

accounts@pronteff.com GSTIN: 36AAJCP3092M1ZW PAN No. AAJCP3092M

CIN: U72900TG2017PTC118318



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KLE Society's

B V Bhoomaraddi College of Engineering & Technology, Vidya

Nagar, Hubli

Karnataka 580031 India

State Code: 29

INVOICE TO

KLE Society's

B V Bhoomaraddi College of Engineering & Technology, Vidya

Nagar, Hubli

Karnataka 580031 India

State Code: 29

PLACE OF SUPPLY
29 - Karnataka

INVOICE NO.	DATE	TOTAL DUE	DUE DATE	TERMS	ENCLOSED
1281	24/03/2020	INR 2,01,579.00	25/03/2020	Immediate	

PO NO. & DATE

TEQIP-III/2020/KA/bcet/70

NO	HSN/SAC	ACTIVITY	UNIT	QTY	RATE	TAX	AMOUNT
1	997331	DOEKZLL IBM SPSS Statistics Standard Authorized User License + SW Subscription & Support 12 Months		1	1,70,830.00	18% IGST	1,70,830.00

Ref No: TEQIP-III/2020/KA/bcet/70 Date: 06-Mar-20

Bank Details:

Account Name Pronteff IT Solutions Private Limited

Account No. 50200026354988 Type of Account Current Name of Bank HDFC Bank

Branch Name 1/10/60/3, Begumpet Rd, Old Patigadda, Chikoti

Gardens, Begumpet, Hyderabad, Telangana

IFSC No. HDFC0000621 MICR No 500240002

SWIFT Code No. HDFCINBBHYD

Declaration - No TDS on Software sales Certified in accordance with CBDT Notification No.21/2012 dated 13 June 2012

SUBTOTAL 1,70,830.00
GST @ 18% on 170830.00
TOTAL 2,01,579.40
ROUND OFF AMOUNT -0.40
BALANCE DUE INR 2,01,579.00



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Vidya Nagar,

IND-506371 HUBLI

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1	D0EKZLL	IBM SPSS Statistics Standard Authorized User License + SW Subscription & Support 12 Months	19-Mar-2020 - 31-Mar-2021
		Total points for this item: 29.60	
www.ibm.com	m/software/getspss		

Data Processing Protection - IBM's Data Processing Addendum (DPA) at http://ibm.com/dpa and the DPA Exhibit at https://www.ibm.com/mysupport/s/article/support-privacy apply to Client personal data, if and to the extent: i) the European General Data Protection Regulation (EU/2016/679); and ii) other data protection laws identified at www.ibm.com/dpa/dpl apply.

IBM Order Reference Number: 62497593

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Useful/Important Web resources:

Passport Advantage information, customer secure site access, training, etc.: ibm.com/software/passportadvantage IBM's International Program License Agreement and product License Information documents: ibm.com/software/sla

IBM Software Support Web site: https://www.ibm.com/software/support/handbook.html IBM Customer Number: 010034 Inter-co Ref. number:

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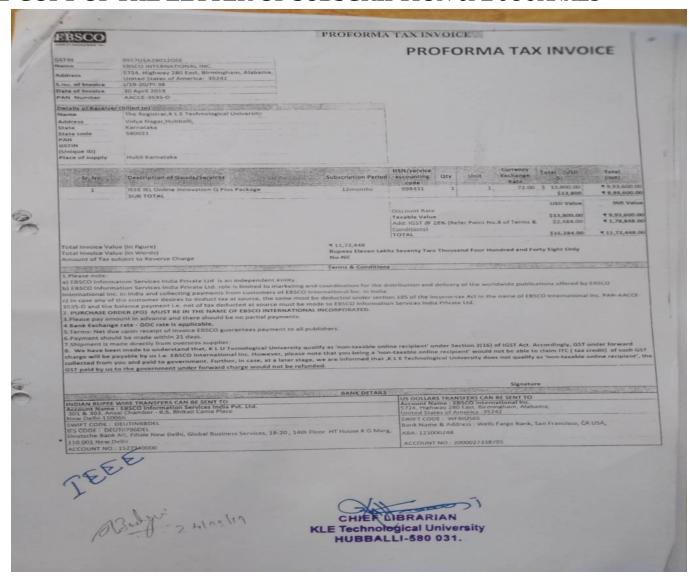
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1	IEEE IEL	FROM 30-04- 2019 TO 30-12- 2020	1172448.00	EBSCO	GIST CHQ. NO.: 410486/2.5.2019, UTR NO. P19050338506530	GISTIN 9917USA29012OSE- 1/19-20/P1-38; 30-04- 2019

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This	is DSC Based Pay	ment. PPA generatio	on not applicable			
PFMS Generated DSC Transaction Payment Advice Report						
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Debit Bank Name: PUNJAB NATIONAL BANK						
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App	roval date in PFI	MS: 21-Dec-2019				
DSC	Signing Date in	PFMS: 22-Dec-201	9			
Ame	ount (in Rs.) : 56	6,400.00 (Amount i	n words : Five Lakhs S	ixty-Six Thousa	nd Four Hundre	d
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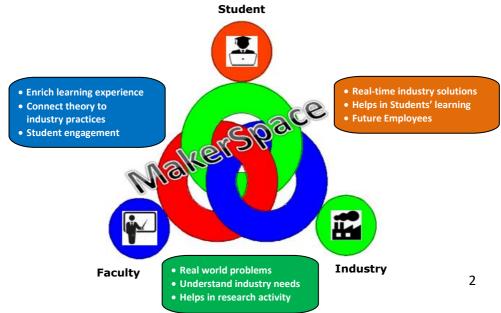
MakerSpace

Dream it.., Make it...

MakerSpace

The 'MakerSpace' is а central facility created to promote product development and realization ecosystem on the campus. It intends to provide students with unique learning experiences industry problems and products in a work-emulating environment. It helps them understand industry needs, professional requirements the and product realization process. The MakerSpace provides modern design, prototyping, and manufacturing facilities required for realization of any electromechanical product. Ιt also provides expert supervision and training to use the facilities.

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Supervision is provided and advice is offered to get them started, but students build their own dreams, make their own mistakes, and learn from them. Facilities include state of the art machine tools and support systems that compliment the prototyping process.

The ultimate goal the MakerSpace is to support the students and entrepreneurs to convert their product ideas into a reality. The facilities are open to student teams, faculty members and entrepreneurs working towards creating products realize our national dream 'Make in India'.









To avail the MakerSpace facility engineering student/ student teams irrespective of any discipline should undergo a safety training workshop which would be conducted on every Saturday from 10am to 12noon. The workshop emphasis is on the personal safety in the workshop, safe handling of the equipment/ the artifacts made and the environment. Thereafter students will be issued with a MakerSpace identity card and would be the gate pass. It has a full- time staff members, headed by a facilities coordinator.

Facilities in Nutshell

SNo.	Facility	Capability
1.	CNC Turning Centre	Precision Cylindrical parts High- speed Machining Versatile
2.	CNC Vertical Machining Centre	Parts of dies and molds High- precision parts Prismatic part machining
3.	CNC Wire EDM Machine	Electric Discharge Machining Machining difficult to machine materials Delicate parts
4.	CNC Router	Machining various materials Complex contours Easy to operate
5.	CNC Laser Cutting Machine	Cutting materials such as acrylic, Double colored board, leather, fabric, paper, wooden packaging box, bamboo craft, leather shell, ivory and so on. Architectural model, aviation and navigation model
6.	CNC Plasma Cutting Machine	Any thickness from 0.3mm through to 25mm can be cut. Virtually any metal can be plasma cut including: steel, stainless steel, aluminum, copper, galvanized sheet Cut precise and intricate flat shapes.
7.	3D Desktop Milling Machine	PCB making Non-proprietary materials – acrylic, wax, Creating prototypes
8.	3D Printing Machine	High-end prototyping Powered by Poly-jet technology ABS as printing material.

9.	3D Imager	Fast and consistent measurements for dimensional inspection and reverse engineering applications. On parts, assemblies, and tools. Reverse engineering applications
10.	Portable Co-ordinate Measuring Machine	Verification of product quality by performing 3D inspections, tool certifications, CAD comparison, dimensional analysis, reverse engineering Measurements with regard to GD&T
11.	Plastic Injection Molding Machine	The plastic injection molding machines along with the customized mold are used to produce vast quantities of identical plastic items ranging from disposable consumer goods to high precision engineering components Mass Production
12.	Universal Cylindrical Grinding Machine	Grind the external and internal surfaces of a cylindrical work-piece to a very close tolerance up to 0.003mm with high quality surface finish (up to N4).
13.	Universal Tool & Cutter Grinding Machine	Sharpening and reconditioning wide range of high speed and carbide tipped tools
14.	PCB Machining	PCB Prototyping systems enable easy and high precision board making • Ideal for in-house prototyping • Time saving of product development • Produces boards with the precision expected in a laboratory • Processing without chemicals

CNC Turning Centre (02Nos.)

CNC turning center meets the needs of modern machine shops, now and long into the future. High-speed precision CNC turning center offers maximum versatility and productivity.



Swing over Bed/ cover	400mm
Swing over carriage	250mm
Distance Between Centers	380mm
Max. Turning Diameter	225mm
Max. Turning length	300mm
between chuck & center	30011111
Motor Power	5.5/7.5 k W
Spindle Bore Diameter	40mm
Bar Capacity	25mm
Max. Speed	4000RPM
No. of Stations on Turret	08 No.
Positional Accuracy X axis	+/- 0.005mm
Positional Accuracy Z axis	+/- 0.0075mm
Repeatability X axis	+/- 0.002mm
Repeatability X axis	+/- 0.003mm
Control System	FANUC Oi Mate TD
Power Supply	3HP





CNC Vertical Machining Centre (02Nos.)

A vertical machining center (VMC) is a machining center with its spindle in a vertical orientation. VMCs are high-precision machines often used for tight-tolerance milling, such as fine die and mold work. Vertical machining centers are creating the parts and die/ molds that matter with precision, accuracy, repeatability and surface finishes that virtually eliminate bench work. They can rough and finish hardened steel cavities/cores far more efficiently than general-purpose machines. High-speed spindles employ high-feed-rates at shallow depths of cut to achieve high- efficiency milling.









X axis travel (Longitudinal)	480mm
Y axis travel (Transverse)	360mm
Z axis travel (Vertical)	500mm
Repeatability	+/-0.005mm
Positional Accuracy	0.010mm
Stalling Torque	6Nm
Control System	FANUC OI Mate MD
Max. Spindle Speed	9000RPM

CNC Vertical Machining Centre (DMG MORI)

Aircraft parts are more difficult to machine than general parts. The reasons include the work-pieces being with complex curved surfaces, as well as being susceptible to deformation because of thin walls; also the issue of high-performance aircraft materials such as titanium, stainless, exotic alloy. The Machine is intended for this purpose with capabilities for machining high speed-high precision parts for aerospace application. An optimized machine structure also increases stability during machining, and a high degree of manufacturing flexibility is provided in the standard version by having 30 tool pockets in the tool magazine.







X axis travel (Longitudinal)	600mm
Y axis travel (Transverse)	560mm
Z axis travel (Vertical)	510mm
Repeatability	+/-0.005mm
Positional Accuracy	0.005mm
Stalling Torque	6Nm
Control System	HEIDENHAIN
Max. Spindle Speed	12,000RPM

CNC Wire EDM

Wire EDM is a method to cut conductive materials with a thin electrode that follows a programmed path. The electrode is a thin wire. Typical diameters range from 0.10mm - 0.30mm although smaller and larger diameters are available. The hardness of the work piece material has no detrimental effect on the cutting speed. There is no physical contact between the wire and the part being machined. Rather, the wire is charged to a voltage very rapidly. This wire is surrounded by de-ionized water. When the voltage reaches the correct level, a spark jumps the gap and melts a small portion of the work piece. The de-ionized water cools and flushes away the small particles from the gap. The CNC machine can independently move four machines axes to generate taper cuts. A stamping die can be machined with 1/4 degree taper or a mold with one degree taper in some areas and two degrees in another with precision. Extrusion dies can be cut with the taper constantly changing. Wire EDM can be accurate to +/-0.003mm. Virtually no burrs are generated. Since no cutting forces are present, wire EDM is ideal for delicate parts. No tooling is required so delivery times are short. Pieces up to 200mm thick can be machined.





Max. Table Size	370 x 670 mm
Max. Work-piece height	200 mm
Max. Taper Angle	+/- 5 degrees/100mm
Dry run Speed	80 mm/min
Wire Diameter	0.25mm
Min. Input Command	0.001mm
Min. Resolution	0.001mm
Data Input/ Output	USB 2.0, Keyboard & RS232C
Power Supply	3Ph 415V

CNC Router

A CNC router is a computer-controlled machine for cutting various hard materials, such as wood, composites, aluminum, steel, plastics, and foams. It is one of many kinds of tools that have CNC variants. A CNC router is very similar in concept to a CNC milling machine.

A CNC router can be used in the production of many different items, such as door carvings, interior and exterior decorations, wood panels, sign boards, wooden frames, moldings, musical instruments, furniture, and so on. In addition, the CNC router helps in the thermoforming of plastics by automating the trimming process. CNC routers can help ensure part repeatability and sufficient factory output.



Bed type	Regular PCB Drilling Type
Max. Working Area	1200 x 600 x 120mm
Spindle	2.2KW, Water Cooled, 24000RPM
Collet Type	ER16
Control Language	Exlon Drill File, Standard NC
Addressable Resolution	0.05 mm
Power Supply	AC 1Ph-240V

3D Desktop Milling Machine

The 3D desktop milling machine incorporating innovative subtractive rapid prototyping (SRP) features to deliver accuracy, smooth finishes and efficiency in a compact format. With its new-design milling spindle, collet, circuit boards and control software, the machine produces beautiful finishes, including smooth curved surfaces and intricate details. Precision milling makes it ideally suited for creating prototypes which require mechanical checks and confirmation of fit. The machine can mill a variety of non-proprietary materials including modeling board, acrylic and wax. The results look and feel closer to the final production runs and are ready for final validation.





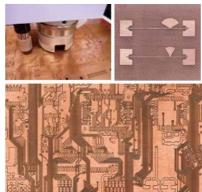


Max. Working Area	203 x 152 x 60mm
Table Size	232 x 156 mm
Max. Weight On Table	2 Kg
Tool Shaft Diameter	STD Collet 6mm
Max. Feed Rate	30mm/sec
Mechanical Resolution	0.001mm
Spindle Motor	30W, DC motor
Cutter Rotation Speed	3000- 7000 RPM
Type of axis motors	Stepper
Interface with Computer	USB 2.0
Control Software	Modela Player 4
Power Consumption	55W

PCB Prototyping Machine

MITS PCB prototyping machine can mill various types of the boards from normal circuit boards to extremely thin circuit boards. Besides PCBs, MITS PCB prototyping machine achieve the fine processing on the surface of other materials such as aluminum or acrylic. Printed circuit boards can be machined by importing your CAD data (Gerber or DXF output format) to MITS software enabling smooth process from CAD designing to board making.





Working area	229x300x45*6 mm
Table size	296x370 mm
Minimum width line & space	0.1mm
Resolution	0.156 μm
Maximum travel speed	55 mm/sec
Spindle speed	5,000 -62,000 RPM
Power consumption	200 VA
Features	Auto tool change
Machine weight	Approx. 0.34 kg

CNC Laser Cutting Machine

Over the past decade, laser cutting has developed into state-of-the-art technology. It is estimated that more than 40,000 cutting systems are used for the high-power cutting of metals and non-metals world-wide. When including low-power applications, such as plastics cutting and paper cutting, the numbers are even higher.

This CNC Laser cutting machine has laser power of 180watt CO2, sealed Laser tube of wave length 10.6um; able to cut up to 30mm acrylic, up to 8mm MDF, up to 0.8mm stainless steel, fabric, paper and paper board. The power working is 1220×2440 mm and the positional accuracy is about 10 microns.



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Specifications	
Laser Tube	180W
Working Area	1220 x 2440mm
Laser Type	CO ₂ , Sealed Laser Tube, Wave Length 10.6um
Cooling System	Water Cooling
Power Adjustment	0-100% Step-less control
	0-100% Adjustable in software
Engraving Speed	0-70000mm/min
Cutting Speed	0-18000mm/min
Positional Accuracy	<0.01mm
Consuming Power	<2000W
Support Format	PLT, DST, DXF, BMP, AI, Support Auto CAD, Corel Draw Output
Power Supply	AC 220V/110V+10% 50Hz/ 60Hz
	Peak current 10KVA

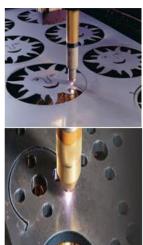




CNC Plasma Cutting Machine

The plasma cutting systems are powerful and accurate machines which run off a personal computer. These machines are remarkably versatile and easy to use; cut precise and intricate flat shapes. Any thickness from 0.3mm through to 25mm can be cut, depending on plasma cutter selection. Virtually any metal can be plasma cut including: steel, stainless steel, aluminum, copper, galvanized sheet and more.





Machine Type	Cantilever
Effective Cutting Width	1500mm
Effective Cutting Length	3000mm
Positioning Speed	6m/min
Air Plasma Source (Torch)	Power Source to Cut
	Pierce Capacity 10mm
Auto Lifter, Anti-collision Device	Enabled
Oxy-Fuel Torch	Cutting Range 6mm-50mm (MS)
(Acetylene/ LPG)	Hole Piercing 6mm-40mm(MS)
Power Supply	3Ph, 415V, 20HP at Peak Load

3D Printer

The Objet30 Pro combines the accuracy and versatility of a high-end rapid prototyping machine with the small footprint of a desktop 3D printer. Powered by Poly-Jet technology, it offers eight different 3D printing clear, high-temperature materials, among them and simulated polypropylene, and features the industry's best print resolution so you get smooth surfaces, small moving parts and thin walls. With a roomy tray size of 300 \times 200 \times 150 mm. Objet30 Pro is ideal for prototyping consumer goods, consumer electronics, medical devices and more. The Objet30 Pro gives the power to create realistic models with specialized properties quickly and easily in-house.





Specifications

Model Material	Rigid opaque, Vero White Plus, Vero Gray, Vero Blue, Vero Black, Simulated Polypropylene: Durus
Support Material SUP705 gel-like photopolymer support	SUP 705 (Water jet removable) SUP706 (Soluble)
Max. Bed Size	294 x 192 x 148.6mm
System Size & Weight	82.6 x 60 x 62 cm; 106kg
Resolution	X-Y axis 600 dpi, Z-axis 900 dpi
Accuracy	0.1mm varies depending on part geometry , size orientation, material and post processing method
Min. Layer Thickness	28 microns
Build model	High Speed 30 microns resolution
Software	Objet Studio
Operating Conditions	Temperature 18-25°C Relative Humidity 30-70%
Power Requirements	1Ph, 100-200V, 50-60Hz, 7A or 200-240V; 50-60Hz, 3.5A

3D Printers (Cubepro 2 Nos.)

The **Cubepro** 3D printers (Duo & Trio) are efficient, strong, fast, fully automated low cost printers, multi-colored, easy feed cartridges gives the flexibility in printing accurate components out of ABS, PLA and wood filaments.



Max. Build Size (Duo-Double Head)	242.9(W) x 230(H) x 270.4(B)mm
Max. Build Size (Trio-Triple Head)	200.4(W) x 230(H) x 270.4(B)mm
Z axis Resolution	0.100mm
Layer Thickness	70microns, 200microns and 300microns for fast mode
Print Tolerance	X & Y axis_ +1% of Dimension or +0.2mm Z axis_ half the processed Z resolution
Print Speed Extruded Volume	Max. 15mm/sec and polymer dependent
Weight	4.5 kg
Power Requirement	100-240V AC
Max. Operating Temperature at Extruder Tip	536°F / 280°C
Support Material	PLA/ABS/ Dissolvable natural PLA
Support Removal	Dissolvable in sodium hydroxide solution used with heated ultrasonic cleaner

3D Printer -AION 500

AION 500 is a fully enclosed industrial grade 3D printer and high print quality and repeatability. The machine is easy to use for prototyping to low-volume manufacturing with impeccable accuracy. The AION 500 is a high performance 3D printer that offers a professional-level build size of 500 x 500 x 500 mm volume. With multiple connectivity options and sensors, it is one of the most advanced 3D printers available.





Specifications

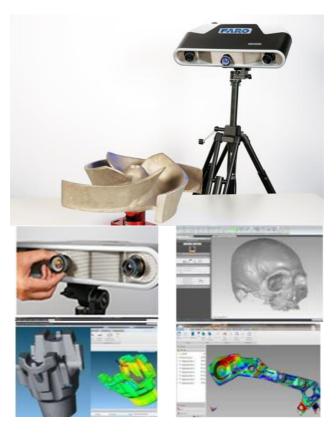
Physical Dimensions(DWH)	955mm x 1040mm x 925mm (37.6in x 40.99in x 36.41in)	
Maximum Printable Area(Dual Extruder)	500mm x 500mm x 500mm	
Recommended Materials	ABS, PLA, HIPS, PETG, Carbon fiber, AFPM Special Material, & AFPM Carbon fiber	
Material Support	Non hygroscopic HIPS	
Maximum Print Speed	200mm/s	
Build Rate(Material Deposition Rate)	15-30 cm³/hour	
Layer Precision	Layer thickness range:range1:0.1- 0.15,range2:0.15-0.25,range3:0.25-0.3	
XY Precision	Positional accuracy 16 micron	
Z Precision	Patented precision Z axis mechanism with electromechanically synchronized four ball screws and moving XY gantry	

3D Imager

The FARO Cobalt Array Imager is a metrology-grade, non-contact scanner which utilizes blue light technology and on-board processing to capture millions of high resolution 3D coordinate measurements in seconds. It delivers fast and consistent measurements for dimensional inspection and reverse engineering applications.

Compact and lightweight, the Cobalt Array Imager is easy to use across multiple applications. The combination of flexibility, portability, speed and accuracy makes Cobalt Array Imager an ideal solution for demanding metrology needs

Benefits: Increases the effective field of view which, in turn, reduces inspection time and increases productivity. A multiple imager array of Cobalt sensors is more flexible and affordable than purchasing a larger field of view system.



Portable Coordinate Measuring Machine

The Faro Arm is a portable coordinate measuring machine (CMM) that allows manufacturers easy verification of product quality by performing 3D inspections, tool certifications, CAD comparison, dimensional analysis, reverse engineering, and more. Using a point or ball probe on an articulating arm allows the user to collect individual 3D data points of an object in space.

This method of data collection is the most accurate way to define the form of an object that is typically more geometric than organic.

It is especially useful for reverse engineering applications when precision is the most important factor.







Working volume	olume 1200mm spherical			
Accuracy 0.018mm				
Most Common Applications				
Metal Fabrication	Dimensional Analysis, Part Inspection, On-Machine			
Metal Fabrication	Inspection			
Aerospace	First article Inspection, Alignment, Dimensional			
Aerospace	Analysis			
Tool & Die	Dimensional Analysis, Tool Set-up, On-Machine			
1001 & DIE	Inspection			
Automotive	Part Inspection, Alignment, Dimensional Analysis			
	Portable and easier-to-use than a fixed CMM			
Features	Mount and measure parts in process			
	Generate GD&T & SPC reports			

Vertical Plastic Injection Molding Machine

Injection molding is often ranked as the one of the commonly used processes in the production of plastic items. The plastic injection molding machines along with the customized mold are used to produce vast quantities of identical plastic items ranging from disposable consumer goods to high precision engineering components.



Specifications

Max. Injection Shot	60gm
Injection Unit Screw Diameter	25-30mm
L/D ratio	20
Screw Speed	0-180RPM
Injection Stroke	125mm(Min.)
Max. Mould Clamping	30T
Mould Opening Stroke	300mm
Min. Mould Thickness	75mm
Max. Mould Thickness	175mm
Size of the Mould Plate Distance	300 x 180mm
Between Tie-Bar	

Power Tools

These robust tools offer personnel in the metalworking trades fast work progress, even in tough applications. The special advantages include an extremely robust lever and spring construction and a powerful 2000-watt motor with starting current limitation. They work quickly and reliably when cutting metal profiles like rectangular or steel pipes. At the heart of this tool is the tried-and-tested Bosch angle grinder motor, so these always deliver and achieve a superior lifetime.



Pedestal Grinder



Angle Grinding Machine



Mitre saw



Hand Drilling Machine



Abrasive cut-off machine



Jig Saw Machine

Other Machine Tools







Centre Lathe



Surface Grinder



Universal Tool & Cutter Grinding Universal Cylindrical Grinding Machine



Machine

Contact Details

The students, faculty members and the entrepreneurs who are in alignment with the objectives and wish to avail the support of the MakerSpace may note the contact details as follows.



Technological University Creating Value

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Coordinators of Schools of Engineering

Heads of Engineering Departments KLE Technological University Hubballi





CENTER FOR MATERIAL SCIENCE (CMS)

KLE Technological University

Vision

The Material Science Cluster will be recognized in education, research and consultancy in **composites and nano-materials** by industries, peers at academic institutions and will be a source of research expertise, technical innovation and product development.

Mission

- To develop research facilities for synthesis, characterization and testing of composites.
- To foster capacity building of researchers and promote collaborative works.
- To develop composites and nano-composites for structural, automotive and energy engineering applications.
- To facilitate interdisciplinary and applied research with a focus on innovative product development.

About Centre for Material Science

Centre for Material Science mainly caters to research and development activities in the area of Nano-mat rials, Nano-composites for various engineering applications like structural, energy, biotechnology and agricultural sectors. The centre has several funded projects and state-of-the-art facilities to carry out innovative research in material science. Establishment of clean room facility of class 10000 for dedicated nano-fabrication facilities exist.

Research facilities:

- Class 10,000, grade C- Cleanroom
- Chemical Vapor Deposition (CVD)
- PVD-Thermal evaporation unit, RF Magnetron Sputtering
- Hall effect measurement system
- Probe Sonicator
- Spin coater
- Wear & Friction monitor Model-20LE Ducom Instruments
- 8" Double Disc Variable Speed (Chennai Metco)
- General Purpose Grinder (Chennai Metco)
- Trinocular Vertical Metallurgical Microscope



- Chemical Fume
- Pervaporation Set up
- Keithley 6517B High Resistance Electrometer
- Universal Testing Machine
- Physical Vapor Deposition
- Radiator and Heat Exchanger test rigs



Chemical vapor deposition (CVD)

Make: VT Vacuum Bangalore

- Tube Furnace with Max temp-1200° C with vacuum
- Gas Mixing and delivery System
- Mass Flow Controller: Power Supply 247 D to M 100B
- Calibrated for Ammonia (NH₃), Nitrogen(N₂), Argon (Ar)
- 247 D Four Channel Mass Flow Controller Power Supply
- Agilent make Rotary Vane Pump DS:302



Thermal Physical Vapor Deposition (PVD)



Make: Vacuum Techniques Bangalore

- Vacuum Chamber :400mm(W) x 400mm (D) x 400mm(H)
- Rotary Vacuum Pump and Diffusion Vaccum Pump
- Liquid Nitrogen Trap
- High Vaccum Valve
- Digital Pirani and Penning Gauge



Wear & Friction monitor (Model-20LE)

Make: DUCOM Instrument

• Wear Disc Diameter: Ø 165 mm

Pin Diameter and Ball Diameter

Wear Track Diameter

• Disc Speed: Min 200 - Max 2000Rpm





- 1) General Purpose Grinder
- 2) 8" Double Disc variable Speed
- 3) Trinocular Vertical metallurgical Microscope, Plain Optics & Incident Light illumination, Chennai Metco.



Probe Sonicator (Anamatrix Instruments)

- Power:250 W Advanced and Frequency: 20KHz
- Display temperature control
- Overload Protection
- 10 operation Programs
- Probe Diameter :¼" (6mm)



Programmable Spin Coating System

(Apex Instruments)

- Oil free Vaccum Pump
- Delrin Substrate Holders
- Inert Gas Purging port (Nitrogen)





Hall Effect measurement (Ecopia Corporation)

Model: HMS - 3000/MS55T

• Spring Clip type sample Board



PVD - RF/DC and Thermal Sputtering

Specifications

DC sputtering (DC Power supply model PS-1000)

Applied voltage: 0-1000 Cathode assembly: 2 inches

Rf sputtering (AG plasma Series RF generator)

RF power out output: 0-300 w Cathode assembly: 2 inches

1. Reactive gases: Oxygen and Nitrogen

2. Sputtering gas: Argon

3. Substrate temperature: up to 400 °C

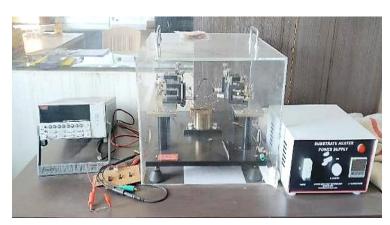
4. Substrate rotation





Chemical Vapor Deposition

- 1. Two zone furnaces
- 2. Programmable Temperature varies from room temperature to 1000 °C



Probe station with R-T Measurement system

Specifications (Make: 6517b Electrometer/ High Resistance Meter)

- 1. Build in voltage source up to 1000 V
- 2. Voltage measurements up to 200 V
- 3. Measures Resistance from 1 to 10^{18} Ohm
- 4. Current measurement 10 aA to 20 Ma
- 5. Charge measurement: 1fC to 2 μ C
- 6. Substrate temperature varies from room temperature to 450 °C





UTM, Model 10 ST

Features

- Suitable for tension, compression, flexure, shear and other tests to a maximum force of 10kN / 2,000 lbf
- Various system interface options available, from a familiar tethered handheld interface, a wireless Bluetooth interface panel, or virtual machine controller
- All interface options integrate with Horizon data analysis software
- Meets or exceeds the requirements of national and international standards for materials testing systems
- 8 full-length T slots built into machine column to allow accessories to securely mounted to the test frame
- Built-in pneumatic distribution ports that provide local air supply to pneumatic grips

Membrane Technology Laboratory (VGST sponsored)



Fourier Transform Infrared Spectroscopy

Make: PerkinElmer, Spectrum Two FT-IR Spectrometer

Specifications



• 21 CFR Part 11 Compatible Yes

• Depth 30.0 cm

• Detector Type DTGS

• Height 21.0 cm

• Operating Range 5 - 45 °C

Portable Yes

• Product Brand Name Spectrum Two

• Wave Length 8300 - 350 cm-1

Weight 13.0 kg

Width 45.0 cm



Pervaporation setup

It is used to remove moisture from alcohols using membrane technology



Karl Fischer Titrator (KAFI)

Make: Labindia

Features



- Advanced Microcontroller based user-friendly, state-of-the-art product design with User interactive software for ease of operation with protection against invalid entries.
- Quick interchangeable imported burette assemblies with intelligent recognition for its volume size. Burette validation factor for dispensing correction is available for true end point volume.
- System recognizes proper connectivity of other peripherals like Burette,
 Stirrer, Electrode, Pen Drive etc. Gives indication in case of improper connectivity.
- Large memory capacity for method storage with suitable scientific parameters having GLP compliance.
- Sample Name & Identification Number with Date and Time for authentication. Daily Auto Incremented Run number and Factory entered CUSTOMER NAME & Instrument Sr. No. on report printouts make the system foolproof and GLP compliant.
- Quick monitoring, and automatic neutralization of moisture leak into vessel to keep it ready for next titration.
- End point delay up to 100 sec for slow moisture releasing samples.
- On line leak rate correction available.
- Microcontroller based variable speed, magnetic stirrer with digital indication.

UAS Dharwad sponsored



Contact angle meter

Make: Apex instruments



Make: Acam Series Features

 Stage Heating Module: Up to 200°C by Heating Jacket Module or by Liquid Circulating Jacket Module

• Stage Movement Module: Movement of Substrate Stage in XZ Directions or XYZ Directions

• Zoom Lens Module: Zooming Facility up to 10X

• Auto-dispensing Module: Liquid Dispensing with a Programmable Volume & PC-controlled Dispensing Speed Range of 0.038 - 16 μ l/sec.

Details of Publications

• Journals: 140

• Conference proceedings: 50

Details of Patents

SI. No	Financial Year	Title of Patent	Patent Application No.	Inventors Type	Current Status
1.	2015-16	Nano-composite coatings for Tribological applications	2182/CHE/2015	Shankar A. Hallad N. R. Banapurmath Arun Y. Patil Anand M. Hunashyal Ashok S. Shettar	Online Published
2.	2015-16	Nanocomposites for cutting tool tip	4628/CHE/2015	Shankar A. Hallad N. R. Banapurmath Arun Y. Patil Anand M. Hunashyal Ashok S. Shettar	Online Published
3.	2016-17	Nano ceramic coating for cement composites	201641034228	Shankar A. Hallad N. R. Banapurmath Anand M. Hunashyal Sreelekshmi B. Shridevi H. Ashok S. Shettar	Online Published
4.	2016-17	Potash Alum Reinforced in Epoxy Resin	201614002919	Shankar A. Hallad N. R. Banapurmath Anand M. Hunashyal Chetan Kulkarni Ashok S. Shettar	Online Published
5.	2017-18	Synthesis of Nano- Coolant	201641034226.00	Shankar A. Hallad N. R. Banapurmath Anand M. Hunashyal Akshay P. M Ashok S. Shettar	online Published
6.	2017-18	Ceramic Membrane filtration	201641034227	Shankar A. Hallad N. R. Banapurmath Anand M. Hunashyal Ashok S. Shettar	Online Published

7.	2019-20	Ceramic nanocomposite for nuclear radiation shielding application	201941038623	Shankar A. Hallad N. R. Banapurmath Anand M. Hunashyal Ashok S. Shettar	Online Published
8.	30 November 2019 (2019-20)	Biodegradable Polymer Blend Films, Method and Process For Production Thereof	201941049309	Dr. Ashok M. Sajjan Dr. N. R. Banapurmath Mr. Sharanappa Achappa Dr. Ashok S. Shetter	Filed
9.	01-08-16	Ball Drying Apparatus	5664/CHE/2015	Mr. Arun Y. Patil Mr. Saurabh Bidari Dr. Nagaraj R Banapurmath	FER Issued

Funded projects

There are several fundings form state government agencies

 VGST, KFIST-Level II, Bangalore (40.0 Lakhs)- 2016-17, "Development of Novel Nano-composite hybrid polymer membranes for pervaporation separation of water from industrial waste organic solvents", PI: Dr. Ashok M Sajjan

Mr. Shankar Hallad Dr. Ashok S Shettar

- VGST, KFIST-Level II, Bangalore (40.0 Lakhs)- 2013-17, "Synthesis and Characterization of group III- nitride nanostructure based FET for biochemical sensing applications", PI: Dr. N. H. Ayachit and Dr.N .R. Banapurmath.
- VGST, SEED MONEY TO YOUNG SCIENTIST FOR RESEARCH (SMYSR) (Rs. 4 Lakhs) Synthesis of Ag and Au-coated III nitride nanostructures for biochemical sensing applications PI: KISHOR UPADHYAYA
- VGST, KFIST-Level I, Bangalore (20.0 Lakhs)- 2012-13, "Establishing the facility for nanotechnology for structural and energy engineering applications", PI: Dr. S. S. Quadri.

UAS Dharwad

 UAS, Dharwad (Rs. 4 Lakhs)- 2017-18, "Development of membrane filter technology for ethanol purification for fuel", PI: Dr. A. M. Sajjan, Dr. N.R. Banapurmath and Dr. Geeta Shirnalli (UAS Dharwad).

- - UAS, Dharwad 2nd Phase (Rs. 10 Lakhs)- 2016-17, "Development of membrane filter technology for increasing heat efficiency of biogas for power generation", PI: Dr. N.R. Banapurmath, Dr. A. M. Sajjan and Dr. Geeta Shirnalli (UAS Dharwad).
 - UAS, Dharwad 1st Phase (14.55 Lakhs)- 2015-16, "Development of membrane filter technology for increasing heat efficiency of biogas for power generation", PI: Dr. N.R. Banapurmath and Dr. A. M. Sajjan.

Startup funding

• IDEA2POC-Startup Grant from GOK (Rs. 25 Lakhs)- April 2017, "Economical production ecofriendly bioplastic for packaging segment", PI: Dr. Jayachandra S. Y.



ABOUT THINKERING LAB:

Thinkering lab is a small-scale prototyping facility available at KLE Technological University, which caters to the multi-disciplinary prototyping aspirations of first-year engineering students in the course Engineering Exploration. Thinkering lab was conceived by the Centre for Engineering Education Research (CEER) in March 2017. It is located in CEER, R K Kulkarni, Lecture Hall complex. The facility is 4500 sqft.

The facility has almost all varieties of manual tools and handheld machine tools needed for prototyping purposes. The lab is equipped with different kinds of operations that can be performed on various soft materials like wood, acrylic, foam, aluminum, etc. The facility hosts a low-cost laser acrylic cutting solution, needed for the project requirements of the students. Since its inception, more than 850 first-year engineering projects are produced out of the Thinkering lab.

Along with the various handheld and power machine tools, Thinkering lab also has a storage facility which issues consumables free of cost to students based on the requirement. The store is made available with the intention that the time spent by students in procuring the consumables otherwise can be used wisely to enhance the creativity in students' projects.

While one part of Thinkering lab comprises the tools and equipment, its value is enriched by a peer-mentoring program that operates here. The peer-mentoring program is called MITRA -Mentor In ThinkeRing Lab. Students of higher semester students come with their disciplinary knowledge to help the first-year engineer Exploration students in their course project physical implementation phase. MITRA provides in-time support to Exploration students in the Thinkering lab after college hours. The role of student Mentor's is to observe the safety and security of students and tools, fabrication Help, tools support, and debugging.

Machines and Consumables available in Thinkering lab

List of Machines:

- 1. Bench Lathe
- 2. Bench Milling Machine
- 3. Bench Multipurpose machine
- 4. Laser Acrylic cutting and engraving machine
- 5. Soldering stations
- 6. Glue gun 250 Watt
- 7. Vernier calliper 150mm (Digital)
- 8. Cordless Drilling Machine
- 9. Power Drilling Machine
- 10. Bench Grinding Machine
- 11. Bench Pillar Drilling Machine
- 12. Bench Sander Machine
- 13. Scroll Saw Machine
- 14. Handheld Multipurpose Tool + kit (12 pieces)





- 15. Jigsaw Machine
- 16. Handheld sanding machine
- 17. Hot Air Gun
- 18. Aluminum cutter
- 19. Sheet metal bending shearing rolling machine

List of Consumables:

Bread board 175x67x8mm
 Ardunio Mega 2560
 Ultrasonic Sensor
 Motor 60rpm
 Motor 3.5rpm
 Battery cell 9volt
 Fevi bond 25 ml
 L- Clamp 3"
 L- Clamp 1/2"
 Motor 3.5rpm
 Radium cutter 18mm

Bluetooth Module
 Male to Female Connecter 20cm
 Fewikike gel 1gram
 Fevi col 250 gm
 Load big size 250 gm

9. Scissors 94. Lead big size 250 gm

10. Two way Tape95. Single stand wire Black 91 meter11. Electrical Insulating Tape Black96. Single stand wire Red 91 meter

12. Castors Wheel97. Freshners Sprey13. Taparia Screw driver 81098. Glue Gun Sticks 20 cm14. Plastic Box No-3399. 9volt battery cell

15. Two channel relay 5v 100. PLM Oil (Machine purpose) 1 liter

16. FLD Belt 101. File Handle

17. Battery 12v,1.3amp 102. Paint Brush 100 mm 18. Singlestand wire 91meter, 1/0.20 103. Steel Wire Brush

19. Female to female connecter 20cm 104. Two way tape 1" 5 meter 20. Big Screw Driver box 105. Jigsaw blade T123

20. Big Screw Driver box
 21. Adapter D.C pins(male+female)
 22. Design Links box
 105. Jigsaw blade T123
 106. Jigsaw blade T 119Bosch
 107. Jigsaw blade T118A Bosch

22. Design Links box
107. Jigsaw blade T118A Bosch
23. Spanner 6X7
108. PVC pipe cutter
24. Spanner 21X23
109. Rubber pipe 6mm 20 meter
25. Ice-cream Sticks
110. Rubber pipe 8mm 15 meter

26. Plastic Spoon 111. Scissor 6" 27. Adapter 12 volt 2 amps 112. First aid kit

28. M3X20mm Bolt 113. Cable Ties 200X3.6mm 29. M3X25mm Bolt 114. Cable Ties 150X3.6mm

30. M3X35mm Bolt 115. Ferm Scroll Saw Blade (HSN 8467)
31. M3X45mm Bolt 116. Ferm Make BGM 1003 Sanding Belt
32. M3X100mm Bolt 117. Ferm Make BGA 1037 Sanding Disc Paper

32. M3X100mm Bolt 117. Ferm Make BGA 1037 Sanding Disc Paper 33. M3XNut 118. 12v Adapter D.C Jack

34. M4X60mm Bolt 119. CR Cell 2032 for vernier 35. M4X80mm Bolt 120. Pully Belt 14" rubber 36. M5X15mm Bolt 121. Gear 6cm dia plastic 37. M6X25mm 122. Gear 4cm dia plastic

38. M6XNut123. Pulley 7.5cm dia 2mm width39. M8x20mm Bolt124. Pulley 5.5 cm dia 2mm width40. M8x30mm Bolt125. Pulley 5 cm dia 2mm width

KLE Technological Creating Value Leveraging Knowledge

Centre for Engineering Education Research

41. M8x50mm Bolt 42. M8x100mm Bolt

43. M8XNut

44. M10x40mm Bolt 45. M10x50mm Bolt

46. M10XNut 47. Washers M3 48. Washers M4 49. Washers M5

50. Washers M6
51. Drill bits 3mm (MS)
52. Drill bits 4mm (MS)
53. Drill bits 5mm (MS)
54. Drill bits 6mm (MS)
55. Drill bits 2mm (MS)
56. Drill bits 8mm (MS)
57. Drill bits 9mm (MS)
58. Drill bits 10mm (MS)
59. Drill bits 13mm (MS)

60. Drill bits 15mm (MS) 61. Drill bits 5mm (SS) 62. Drill bits 6mm (SS)

63. Acrylic Sheet 4MM (24 sqft) 64. Acrylic Sheet 6MM (24 sqft)

65. Foam board 3MM (32 sqft)

66. Aluminium Tube 1/2X1/2 Square 67. Aluminium square tube

3/4X3/4(7608)

68. Aluminium L-Angle 1/2X1/2 69. Aluminium L-Angle3/4X3/4 70. Aluminium L-Angle 1X1(7608) 71. Aluminium L-Angle 1 1/2 (7608) 72. Aluminium L-Angle 2X2 (7608)

73. Aluminium Round pipe

10mm(7608)

74. Aluminium rods 6MM (7604)

75. Aluminium rods 10MM (7604)

76. Aluminium rods 12MM (7604) 77. Aluminium U channel 1" (7604)

78. Plastic Square pipe

79. Nylon Rod 6mm X 1meter 80. Nylon Rod 10mm X 1meter 81. Nylon Rod 12mm X 1meter 82. Nylon Rod 14mm X 1meter 83. Nylon Rod 16mm X 1meter 84. Nylon Rod 20mm X 1meter

85. Nylon Rod 25mm X 1meter

126. U -Clamp 0.75" 127. U - Clamp 1" 128. U - Clamp 1.5" 129. U - Clamp 1.75" 130. Cleaning mop 131. Spirit Level

132.1mm PCB Drill bit133.Safety padded gloves

134. Safety goggles 135. Box 777 plastic 136. Box No.33 plastic 137. Heat resistant gloves

138. Taparia Screw Driver 6x200mm P6 862 * 139. Taparia Screw Driver 6x250mm C 826 - 140. Taparia Screw Driver Small (Two in One) 810 141. Taparia Screw Driver Small (Two in One) 803 142. Taparia Screw Driver (Two in One) 9031

143. Taparia C- Clamp 2" 1259-2 144. Taparia C- Clamp 3" 1259-3

145. Dot Punch

146. Spanner (Jhalani) 12X13 147. Spanner Taparia 8X9 148. Taparia Spanner 6X7

149. Taparia & Deeps Spanners 10X11

150. Taparia Spanner 16X17 151. Nose plier 170mm 152. Cutting Plier 210mm

153. Jhalani Adjustable Spanner

154. Taparia sheet metal cutter 200mm

155. Hacksaw Frame (Small) 6" 156. Hacksaw Frame (Big) 12" 157. Bastard File 10"

158. Wooden File 10"

159. Half Round Wood File 12" 160. Half Round Wood File 8"

161. Hacksaw Blade (Big) 24TPI/12.5mm 162. Wood Cutter Disc 100mmX40T

163. Ball peen hammer 164. Chisel (20mm) 165. Trisquare 100mm

166. Nylon Mallet SFH25 Taparia 25mm

167. Wooden Hacksaw 18'' 168. Wood Chisel 5cm

169. Stud M6 170. Stud M8



STUDENTS IN ACTION IN THINKERING LAB





MITRAS IN THINKERING LAB



